

Serial No.: 10/502,042
Atty. Docket No.: P69751US0

IN THE ABSTRACT:

Please amend the abstract as follows:

--Abstract

~~Described is a~~ A process for ~~the correction of~~
correcting the longitudinal registration error of a rotary
printing press with several inking systems ~~(1-9)~~ in which a
control unit adjusts the desired application line ~~(D)~~ of the
printing plate on the material web lying on one of the two
rollers, ~~by controlling the drive or drives of the two rollers~~
~~(11, K_n) directly involved in the printing process of an inking~~
~~system, so that the two rollers have, at least during a period of~~
~~time, a different circumferential~~ In making the adjustment, the
~~speed, where the control unit takes into account the shift (A) of~~
~~the actual, effective print line on the circumference of both~~
~~rollers (11, K_n) in the correction that arises as a consequence~~
~~of an adjustment movement of one of the two rollers involved in~~
~~the printing process along an axis (BA_n) that does not run~~
~~parallel to~~ coincident with the connecting line ~~(S_n)~~ of the axes
of rotation ~~(M_n, M_{nr})~~ of the two rollers, and determines involved
~~in the printing process, by the control unit determining~~
correction values from the relative position positions of the two
rollers and the ~~(11, K_n) directly involved in the printing~~

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~~process of an inking system~~, (N) and the angle (α) between the connecting line (S_n) of the axes of rotation ~~of the two rollers involved in the printing process~~ and the axis of adjustment (BA_n) .

~~(Figure 3)~~ --